

T. 5/10

SLIT

DART AEROSPACE LTD		Work Order:	22478 <i>B</i>
Description: Battery Lock Casing		Part Number:	D3393-1
Dwg: D3393 Rev. A page 2		Qty:	40 18
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>SL</i>	05.02.21	40
2	MV	Cut blank: 1.500" x 1.500" x 3.125" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B1.500x01.500) Identify for D3393-1 Batch: <i>M10415</i>	<i>SD</i>	05.02.22	40 18
3	MV	Machine D3393-1 as per Folio FA510 and Dwg D3393 Identify as D3393-1	<i>SD</i>	05.02.23	40 18
4	QC2	Inspect parts as they come off the CNC machine	<i>SD</i>	05.02.23	40 18
5	QC8	Second check	<i>SL</i>	05.02.23	40 18
6	MV	Deburr <i>Tumble</i>	<i>SD</i>	05.02.23	40 18
7	QC5	Inspect work to Step 6	<i>ML</i>	05.02.23	40 18
8	FP	Chemical Conversion Coat as per QSI 005 4.1	<i>ML</i>	05.02.28	40 18
9	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3	<i>ML</i>	05.02.28	40 18
10	QC3	Inspect Powder Coat	<i>2</i>	05.03.02	18
11	ST	Identify and Stock	<i>2</i>	05.03.02	18
12	AC	Cost / part <i>10.61</i>	<i>Sus</i>	05.03.03	18
13	DC	Close W/O <i>10.42</i> Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	05.02.18	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 05.02.18

